A REVIEW ON ROLE OF NOVEL SUPERDISINTEGRANTS IN PHARMACY

Patil Rohit, Dr. V.A Jagtap, Dr. A.V Patil, Dr. Surajj Sarode*

Department of Pharmaceutics, Smt.S.S.Patil College of Pharmacy, Chopda.

ABSTRACT
Immediate release oral dosage forms, i.e., tablets and capsules, are most widely used drug delivery systems available because of its convenience of self administration, compactness and easy manufacturing. These products are designed to disintegrate in the stomach followed by their dissolution in the fluids of the gastrointestinal tract. Immediate drug release dosage forms disintegrate rapidly after administration with enhanced rate of dissolution. Superdisintegrants are used to improve the efficacy of solid dosage forms. This is achieved by decreasing the disintegration time which in turn enhances the drug dissolution rate. Superdisintegrants are generally used at a low level in the solid dosage form, typically 1-10% by weight relative to the total weight of the dosage unit. The basic approach used in development tablets is the use of superdisintegrants like Cross linked Polyvinylpyrrolidone or crospovidone (Polyplasdone), Sodium starch glycolate (Primogel, Explotab), carboxymethylcellulose (Croscarmellose) etc. These superdisintegrants provide instantaneous disintegration of tablet after administration in stomach. The present review comprises the various kinds of Superdisintegrants like natural and synthetic which are being used in the formulation to provide the safer, effective drug delivery with patient's compliance. The various sources of superdisintegrants and their modification to improve disintegration property are also high-lighted.

KEYWORDS: Superdisintegrants, Crospovidone

INTRODUCTION
Many patients especially children and elderly have difficulty in swallowing tablets and capsules and consequently unable to take medicine as prescribed. Almost 40-50% of the population is affected by such problem, resulting in the high incidence of non compliance and...
ineffective therapy. Despite increasing interest in controlled release drug delivery systems, the most common tablets are those intended to be swallowed whole and to disintegrate and release their medicaments rapidly in the gastrointestinal tract (GIT) still remains the dosage form of choice. As disintegration plays a crucial role, so for development of solid orals, formulators are fascinating towards selection of proper disintegrants / superdisintegrants in dosage systems.

Tablet disintegration has received considerable attention as an essential step in obtaining fast drug release. The emphasis on the availability of drug highlights the importance of the relatively rapid disintegration of a tablet as a criterion for ensuring uninhibited drug dissolution behavior.

Superdisintegrants are the agents added to tablet and some encapsulated formulations to promote the breakup of the tablet and capsule ‘slugs’ into smaller fragments in an aqueous environment there by increasing the available surface area and promoting a more rapid release of the drug substance. They promote moisture penetration and dispersion of the tablet matrix.\textsuperscript{1,2,3}

The disintegration of dosage forms are depends upon various physical factors of superdisintegrants.\textsuperscript{4,5}

They are as follow:
1. Percentage of disintegrants present in the formulation.
2. Proportion of disintegrants used.
3. Compatibility with other excipients.
5. Hardness of the tablets.
7. Mixing and types of addition.

A disintegrate used in granulated formulation processes can be more effective if used both “intragranularly” and “extragranularly” thereby acting to break the tablet up into granules and having the granules further disintegrate to release the drug substance into solution. However, the portion of disintegrate added intragranularly (in wet granulation processes) is usually not as effective as that added extragranularly due to the fact that it is exposed to wetting and drying (as part of the granulation process) which reduces the activity of the disintegrate.
Since a compaction process does not involve its exposure to wetting and drying, the disintegrate used intragranularly tends to retain good disintegration activity.

And hence the proper choice of a disintegrant or a superdisintegrants and its consist performance are of critical importance to the formulation development of such immediate release tablets.\(^6\)

They all should possess the following characteristics:
1. Poor water solubility with good hydration capacity,
2. Poor gel formation,
4. Good flow properties,
5. Good compressibility,
6. Inert,
7. Non-toxic,
8. Requirement of least quantity.

**Method of Incorporation**
The incorporation of superdisintegrants in the dosage forms are mainly of three types

A. **Intragranular or during granulation** -
In this process the superdisintegrants are blend with other powders and granulation is carried out. Thus the superdisintegrants are incorporated within the granules.

B. **Extragranular or prior to compression** –
In this process, the superdisintegrants are mixed with prepared granules before compression.

C. **Incorporation of superdisintegrants at intra and extra granulation steps** -
In this process part of superdisintegrants are added to intragranular and a part to extragranules. This method usually produces better results and more complete disintegration than type I and type II.\(^7\)

**Mechanism of Disintegrations by Superdisintegrants**\(^8,9\)

**Swelling**
Although not all effective disintegrants swell in contact with water, swelling is believed to be a mechanism in which certain disintegrating agents (such as starch) impart the disintegrating effect. By swelling in contact with water, the adhesiveness of other ingredients in a tablet is overcome causing the tablet to fall apart.
Porosity and Capillary Action (Wicking)
Effective disintegrants that do not swell are believed to impart their disintegrating action through porosity and capillary action. Tablet porosity provides pathways for the penetration of fluid into tablets. The disintegrant particles (with low cohesiveness & compressibility) themselves act to enhance porosity and provide these pathways into the tablet. Liquid is drawn up or “wicked” into these pathways through capillary action and rupture the interparticulate bonds causing the tablet to break apart.

Deformation
Starch grains are generally thought to be “elastic” in nature meaning that grains that are deformed under pressure will return to their original shape when that pressure is removed. But, with the compression forces involved in tableting, these grains are believed to be deformed more permanently and are said to be “energy rich” with this energy being released upon exposure to water. In other words, the ability for starch to swell is higher in “energy rich” starch grains than it is for starch grains that have not been deformed under pressure. It is believed that no single mechanism is responsible for the action of most disintegrants. But rather, it is more likely the result of inter-relationships between these major mechanisms.
Due to disintegrating particle/particle repulsive forces

Another mechanism of disintegration attempts to explain the swelling of tablet made with ‘nonswellable’ disintegrants. Guyot-Hermann has proposed a particle repulsion theory based on the observation that nonswelling particle also cause disintegration of tablets. The electric repulsive forces between particles are the mechanism of disintegration and water is required for it. Researchers found that repulsion is secondary to wicking.

![Diagram](image)

**Figure 2. Disintegration by Deformation and Repulsion**

**Super-Disintegrants Used In Dosage Forms**[^10-14]

1. Sodium Starch Glycolate (Explotab® and Primogel®)

The oldest and probably the most widely used disintegrant, the starch is modified with a dramatic disintegrating properties and are available as Explotab® and Primogel®. These are low substituted carboxy methyl starches in granular forms. The mechanism involves rapid absorption of water leading to an enormous increase in volume of granules result fast and uniform disintegration. When these superdisintegrants are used in formulations they show the disintegration of solid dosage form within two minutes. The higher dissolution rates observed with superdisintegrants may be due to rapid disintegration and fine dispersion of particles formed after disintegration.
2. Cross-linked poly-vinyl Pyrrolidone (Cross Povidone)

In case of mouth-dissolving formulations, Crospovidone quickly wicks saliva into them to generate the volume expansion and hydrostatic pressures necessary to provide rapid disintegration in the mouth. Unlike other superdisintegrants, it relies on both swelling and wicking principally for disintegration. When examined under a scanning electron microscope, crospovidone particles appear to be granular and highly porous. This unique, porous nature facilitates wicking of liquid into the dosage systems and causes rapid disintegration. Due to high crosslink density of crospovidone, it swells rapidly in water without gel formation than others.

In contrast to other superdisintegrants like sodium starch glycolate and croscarmellose sodium, Crospovidone exhibit virtually no tendency toward gel formation, even at high ratio. As disintegrants that result gel formation is not appreciable in orally disintegrating tablets (ODTs) and chewable products.

![Figure 4. Basic Structure of Crospovidone]
3. Cellulose Derivatives (Ac-Di-Sol®)
Croscarmellose sodium is described as a cross-linked polymer of carboxy methyl cellulose (CMC). This polymer is different in synthesis and structure as compare to Sodium starch glycolate. Most importantly, the degree of substitution using Williamson’s ether synthesis of croscarmellose sodium is higher than that of sodium starch glycolate, and the mechanism of crosslinking is also different. The chemistry of SSG is different that of cross carmellose sodium. As some of the carboxymethyl groups themselves are used to cross-link the cellulose chains. For example, the cross-linking in Primogel are phosphate ester rather than carboxyl ester links as compare to Cross carmellose sodium.

![Figure 5. Basic Structure of Croscarmellose sodium](image)

4. Microcrystalline Cellulose (Avicel)
Avicel concentration of less than 10%, exhibits better disintegration. This mechanism is depending on entry of water to the tablet matrix through capillary pores, which breaks the hydrogen bonding between adjacent bundles of cellulose microcrystals. With more concentration, particularly in oral disintegrating tablet, it shows a tendency to stick to the tongue due to rapid capillary absorption and faster dehydration of the tablet surface. As Avicel has a fast wicking rate for water, hence this in combination with starch makes an excellent and rapid disintegration in ODT formulations.

5. Ion exchange resins
The INDION 414 has been used as a superdisintegrant for ODT. It is chemically cross-linked polyacrylic, with a functional group of – COO – and the standard ionic form is K+. It has a high water uptake capacity. It is a high purity pharmaceutical grade weak acid cation
exchange resin supplied as a dry powder. It is an extremely effective tablet disintegrant which provides the necessary hardness and chemical stability to the tablet. The product swells up to a very great extend when in contact with water or gastrointestinal fluids causing rapid disintegration without the formation of lumps. It is a high molecular weight polymer, therefore it is not absorbed by the human tissues and totally safe for human consumption.

6. Natural Superdisintegrants

Agar (AG) and guar gum (GG), natural polysaccharides are treated with water and co grinded further with mannitol which exhibit superdisintegration property. These modified polysaccharides may call C-TAG (co grinded treated agar) and C-TGG (co grinded treated guar gum) respectively. They are biodegradable, directly compressible, having desirable swelling dynamics. The C-TAG and C-TGG have shown better disintegration for their porous nature, better water intake ability and free flowing property than others.

Another natural polysaccharide, karaya gum is modified using distilled water to achieve superdisintegration property in dispersible tablet development. This modified karaya gum(MKG) is easy to prepare, cheap, easily available, biodegradable and stable compared to available synthetic super disintegrants in market.

Mucilage of plantago ovate seed husk (Isapghula) is also used as superdisintegrants. The mucilage of plantago ovata is a recent innovation for its super disintegration property when compared with Crospovidon. It shows faster disintegration time than the superdisintegrants, Crospovidone.

<table>
<thead>
<tr>
<th>Superdisintegrants</th>
<th>Commercially available grades</th>
<th>Mechanism of action</th>
<th>Special comment</th>
</tr>
</thead>
<tbody>
<tr>
<td>Crosslinked cellulose</td>
<td>Crosscarmellose®, Ac-Di-Sol®, Nymce ZSX®, Primellose®, Solutab®, Vivasol®, L-HPC.</td>
<td>Swells 4-8 folds in &lt; 10 seconds. Swelling and wicking both.</td>
<td>Swells in two dimensions. Direct compression or Granulation Starch free.</td>
</tr>
<tr>
<td>Crosslinked PVP</td>
<td>Crosspovidon M®, Kollidon®, Polyplasdone®</td>
<td>Swells very little and returns to original size after compression but act by capillary action.</td>
<td>Water insoluble and spongy in nature so get porous tablet.</td>
</tr>
<tr>
<td>Crosslinked starch</td>
<td>Explotab®, Primogel®</td>
<td>Swells 7-12 folds in &lt; 30 seconds.</td>
<td>Swells in three dimensions and high level serve as sustain</td>
</tr>
</tbody>
</table>
Superdisintegrants Used in Immediate release formulations

<table>
<thead>
<tr>
<th>Drug</th>
<th>Superdisintegrants</th>
<th>Method</th>
<th>Formulation</th>
<th>Reference</th>
</tr>
</thead>
<tbody>
<tr>
<td>Gliclazide</td>
<td>Crodpovidone Ac-Di-Sol Sodium Starch glycolate</td>
<td>Direct Compression</td>
<td>Fast Dissolving Tablet</td>
<td>[18]</td>
</tr>
<tr>
<td>Disulfiram</td>
<td>Sodium Starch Glycolate (Glycolis Type A)</td>
<td>Dry granulation, Slugging</td>
<td>Immediate Release Tablet</td>
<td>[19]</td>
</tr>
<tr>
<td>Ibuprofen</td>
<td>kollidon CL(K) Explotab(E)</td>
<td>Wet Granulation</td>
<td>Fast Dissolving Tablets</td>
<td>[20]</td>
</tr>
<tr>
<td>Losartan Potassium</td>
<td>Crodpovidone Ac-Di-Sol Sodium Starch glycolate</td>
<td>Direct Compression</td>
<td>Taste Masked Fast Dissolving Tablets</td>
<td>[21]</td>
</tr>
<tr>
<td>Granisetron HCl</td>
<td>PlantagoOvata husk Direct</td>
<td>Direct Compression</td>
<td>Fast Dissolving Tablets</td>
<td>[22]</td>
</tr>
</tbody>
</table>

CONCLUSION

Overviews of various superdisintegrants which are available have been discussed. The ease of availability of these agents and the simplicity in the direct compression process suggest that their use would be a more economic alternative in the preparation of Immediate Release Tablets than the sophisticated techniques. The uses of superdisintegrants are extended in the applications of oral disintegration tablets, fast-dispersible tablets, capsules, mouth-dissolving films, etc.

REFERENCES


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